

# TB119

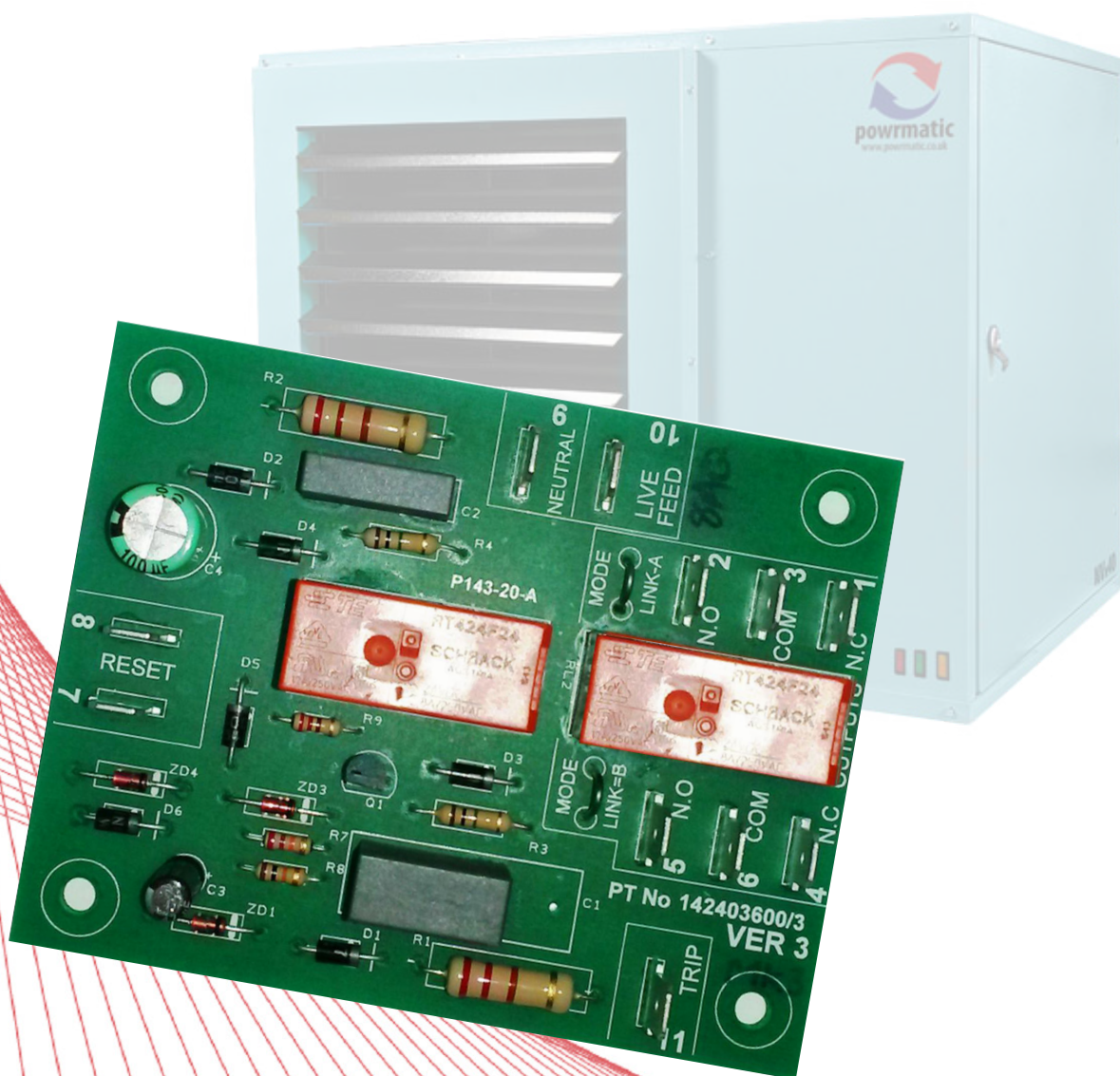
Applies to models:

NVx, VPC & CPX



[www.powrmatic.co.uk](http://www.powrmatic.co.uk)

## Instruction for replacing a spares High Limit Interlock Relay.



## General Information

The Interlock Board can be used on various Powrmatic heaters. When receiving a spares Interlock board the two mode links are left in place and *may* require removing dependent on the actual heater model (see below).



If a mode link requires removing and is left in place, it could cause incorrect working or even malfunction of the heater.

## Tools required



Thin Nosed Pliers

## Procedure



**WARNING:** Always switch off and disconnect electricity supply and close service valve before carrying out any servicing or replacement of failed components.

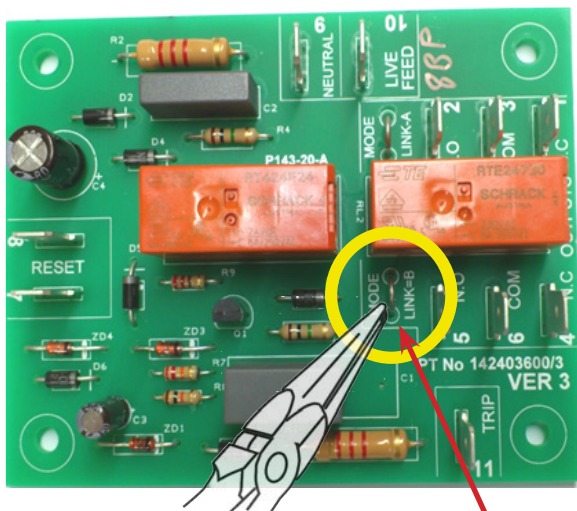


**On NVx & VPC heaters only, Link-B MUST be cut out** (see fig.1 below).

On CP & CPx heaters, leave all links in place

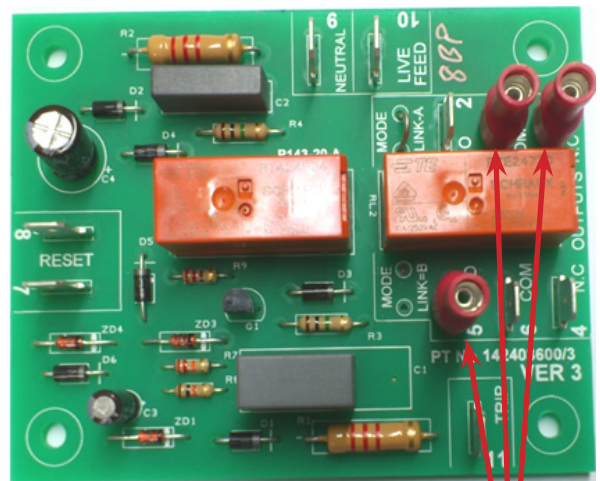
In all cases, place an insulated crimp on any unused terminals (see fig.2 below).

fig.1.



Mode Link-B

fig.2



Insulated terminals fitted to insulate unused terminals



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Every effort is made to ensure accuracy at time of going to press. However as part of continued product improvement, we reserve the right to alter specification without prior notice.